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RECORD OF REVISION

DATE	REV. NO.	CONTENT OF REVISION
10/18/2012	00	First Issue Part Number: 806884 Turbine Vanes 4 <sup>th</sup> stage of JT8D-217C/ 219
12/27/2012	01	Part Number: 804353, 775073-002, 806573, 800873-002 Turbine Vanes 3 <sup>rd</sup> stage of JT8D 200 Series
08/02/2013	02	Part Number: 629902, 761702, 737402, 761702-001 Turbine Blades 2 <sup>nd</sup> stage of JT8D STD  Part Number: 805002 Turbine Blades 2 <sup>nd</sup> stage of JT8D 209/217/217A  Part Number: 775074-002, 806454, 800874-002 Turbine Vanes 4 <sup>th</sup> stage of JT8D 209/217/217A
08/14/2013	03	Part Number: 789352, 769052, 762352, 785152, 784652, 769152, 785252, 784452, 768752, 762252, 784952, 784552, 768852, 785052, 768652, 767652, 784052, 779052, 784852, 784752, 778852, 785552, 785652, 768552, 784152, 783952, 768352, 783752, 783852, 523552, 567652, 577352, 761652 Turbine Vanes 2 <sup>nd</sup> of JT8D-STD  Part Number: 804292-006, -007, -008, -009, 805172-006, -007, -008, -009, 804672-006, -007, -008, -009, 807972-002, -003, 806752-002, -003, 807872-002, -003, 807052-002, -003, 810672-002, 812152-002, 810772-002, 812052-002, 811572-001, 812452-001, 854052, 851652, 819552, 819152, 823652, 823552 Turbine Vanes 2 <sup>nd</sup> of JT8D-217C/219  Part Number: 785592-011, 785672-011, 789332-011, 789342-011, 798572-004, 798682-004, 807882-002, 808872-002, 800872-006, 800892-006, 800882-004, 801172-004, 785592-010, 785672-010, 808572-002, 807892-002, 804392-005, 804592-005, 789332-010, 789342-010, 801182-005, 801192-005, 815182, 854072, 810872-001, 808992-001 Turbine Vanes 2 <sup>nd</sup> of JT8D-209/217/217A  Part Number: 797202, 797202-001, 797202-002, 5003202-01, 5003202-021, 5003202-031, 804902, 804902-001 Turbine Blades 2 <sup>nd</sup> of JT8D-15A

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10/04/2013	04	<p>Part Number 618903, 749803, 735903, 761803, 761603, 774403, 774403-001            Turbine Blades 3<sup>rd</sup> of JT8D-STD</p> <p>Part Number 5003203-01, 5003203-021, 5003203-022, 5003203-023, 804903,            804903-001, 797203, 797203-001, 797203-002, 797203-003, 797203-004,            804903-002, 804903-003, 815103, 815103-001            Turbine Blades 3<sup>rd</sup> of JT8D-15A/17A/17AR</p> <p>Part Number 772504, 761104, 629604, 533304, 761604, 575704, 761704, 629704            Turbine Blades 4<sup>th</sup> of JT8D-STD</p> <p>Part Number 5003204-01, 5003204-021, 5003204-022, 5003204-023, 797204,            797204-001, 797204-002, 804904, 804904-001            Turbine Blades 4<sup>th</sup> of JT8D-15A/17A/17AR</p> <p>Part Number 785772-005, 785772-006, 808352, 807352, 808972, 810172,            809372, 809152-001, 808952-001, 807852, 808052            Turbine Vanes 2<sup>nd</sup> Vanes-15A/17A/17AR</p> <p>Part Number 762453, 762453-001, 762753, 762753-001, 761653, 761653-001,            528653-001, 567653-001, 577353-001            Turbine Vanes 3<sup>rd</sup> of JT8D-STD</p> <p>Part Number 796753-007, 801953-003, 806253, 806253-001, 785773-009,            785773-010, 805753, 805753-001, 806553-002, 806553-003, 808973,            808973-001            Turbine Vanes 3<sup>rd</sup> of JT8D-15A/17A/17AR</p> <p>Part Number 528654, 567654, 577354, 761754, 762454, 761654            Turbine Vanes 4<sup>th</sup> of JT8D-STD</p> <p>Part Number 801954-008, 801954-009, 801954-010, 805454, 804854,            804854-003, 804854-004, 806254-005, 806254-003, 806254-004, 785774-011,            785774-012, 785774-013, 808974, 808974, 808974-001, 808974-002            Turbine Vanes 4<sup>th</sup> of JT8D-15A/17A/17AR</p>
10/11/2013	05	<p>Part Number 772203, 803003            Turbine Blades 3<sup>rd</sup> of JT8D-209/217/217A</p>
11/26/2013	06	<p>Removal of the following article            Part Number 618903, 749803, 735903, 761803, 761603, 774403, 774403-001            Turbine Blades 3<sup>rd</sup> of JT8D-STD</p>

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06/04/2014	07	<p>Part Number 807972-002,-003,806752-002,-003,807872-002,-003,807052-002,-003,810672-002,812152-002,810772-002,812052-002,811572-001,812452-001,854052,851652,819552,819152,823652,823552            Turbine Vanes 2<sup>nd</sup> of JT8D-217C/219</p> <p>Note;            Additional of new technology for Turbine Vanes 2<sup>nd</sup> of JT8D-217C/219 (Coating Strip)</p> <p>Part Numbers            of Capability List is not Changed</p>
08/04/2014	08	<p>Part Number 798403            Turbine Blades 3<sup>rd</sup> of JT8D-217C/219</p> <p>Part Number 808904,808904-001,819104,819104-001,819204,819204-001,821524,822504            Turbine Blades 4<sup>th</sup> of JT8D-217C/219</p>
09/11/2014	09	<p>Part Number 800002            Turbine Blades 2<sup>nd</sup> of JT8D-217C/219</p>
11/07/2014	10	<p>Part Number 797202, 797202-001, 5003202-01, 5003202-021, 804902,            Turbine Blades 2<sup>nd</sup> of JT8D-15A/17A/17AR</p> <p>Note;            Additional of new repair scheme (Coating Strip)for Turbine Blades 2<sup>nd</sup> of JT8D-15A/17A/17AR            Parts numbers are not Changed.</p>
11/14/2014	11	<p>Part Number 799191            Turbine Vanes 1<sup>st</sup> of JT8D-217C/219</p>
05/07/2015	12	<p>Part Number 775404, 851704            Turbine Blades 4<sup>th</sup> of JT8D-209/217/217A</p> <p>Part Number 830701, 830701-001, 830701-002, 830701-003, 836201, 836201-001, 836201-002, 836201-003, 843901, 843901-001, 843901-002, 851701, 856101, 855901, 854001            Turbine Blades 1<sup>st</sup> of JT8D-217C/219</p> <p>Part Number 618903, 749803, 735903, 761803, 761603, 774403, 774403-001            Turbine Blades 3<sup>rd</sup> of JT8D-STD</p> <p>Part Number 785772-005, 785772-006, 808352,807352, 808972,810172, 809372, 801952-001 Turbine Vanes 2<sup>nd</sup> of JT8D-15A/17A/17AR</p> <p>Note;            Additional of new repair scheme (Coating Strip)for Turbine Vanes 2<sup>nd</sup> of JT8D-15A/17A/17AR            Parts numbers are not Changed.</p>

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05/29/2015	13	<p>Part Number 815182, 854072, 810872-001, 808992-001            Turbine Vanes 2<sup>nd</sup> of JT8D-209/217/217A</p> <p>Note;            Additional of new technology for Turbine Vanes 2<sup>nd</sup> of JT8D-209/217/217A (Coating Strip)</p> <p>Part Numbers of Capability List is not Changed</p>
06/26/2015	14	<p>Part Number 805002            Turbine Blades 2<sup>nd</sup> of JT8D-209/217/217A</p> <p>Part Number: 789352, 769052, 762352, 785152, 784652, 769152, 785252, 784452, 768752, 762252, 784952, 784552, 768852, 785052, 768652, 767652, 784052, 779052, 784852, 784752, 778852, 785552, 785652, 768552, 784152, 783952, 768352, 783752, 783852, 523552, 567652, 577352, 761652            Turbine Vanes 2<sup>nd</sup> of JT8D-STD</p> <p>Note;            Additional of new technology for Turbine Blade 2<sup>nd</sup> of JT8D-209/217/217A and Turbine Vanes 2<sup>nd</sup> of JT8D-STD (Coating Strip)</p> <p>Part Numbers of Capability List is not Changed</p>
12/04/2015	15	<p>Part Number 799191            Turbine Vanes 1<sup>st</sup> of JT8D-217C/219</p> <p>Note;            Additional of new technology for Turbine Vanes 1<sup>st</sup> of JT8D-217C/219 (PWA252 Coating )</p> <p>Part Number 800002            Turbine Blades 2<sup>nd</sup> of JT8D-217C/219</p> <p>Note;            Additional of new technology for Turbine Blades 2<sup>nd</sup> of JT8D-217C/219 (PWA73 Coating )</p> <p>Part Numbers of Capability List is not Changed</p>

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01/21/2016	16	<p>Part Number            807872-002,-003,807052-002,-003,810672-002, 812152-002, 854052,            851652, 819552, 819152,823652,823552,807972-002, -003, 806752-002,            -003, 810772-002, 811572-001,812452-001</p> <p>Note;            Additional of new technology for Turbine Vanes 2<sup>nd</sup> of JT8D-217C/219            (PWA73 Coating, PWA70/73 Coating )</p> <p>Part Number            830701-001,-003, 836201-001,-002,-003,843901-001,-002, 851701,856101</p> <p>Note;            Additional of new technology for Turbine Blades 1<sup>st</sup> of JT8D-217C/219            (PWA70/73 Coating )</p> <p>Part Number 805002</p> <p>Note;            Additional of new technology for Turbine Blades 2<sup>nd</sup> of JT8D-            209/217/217A (PWA73 Coating )</p> <p>Part Numbers of Capability List is not Changed</p>
06/01/2016	17	<p>Part Number            830701, 830701-001, 836201, 836201-001, 843901,843901-001,851701            Turbine Blades 1<sup>st</sup> of JT8D-217C/219</p> <p>Note;            Additional the modification of SB 6259</p> <p>Part Number            815182, 854072, 810872-001, 808992-001</p> <p>Note;            Additional of new technology for Turbine Vanes 2nd of JT8D-209/217/217A            (PWA73 Coating and PWA70/73 Coating )</p>
07/01/2016	18	<p>Part Number            795531, 795531-001, 795531-002, 815741, 815531, 815821, 791231,            791231-001, 791231-004, 791231-005, 791241, 791241-002, 791241-004,            815721,815541, 815831            Turbine Blades 1<sup>st</sup> of JT8D-15A/17A</p> <p>Note; Inspection, Modification Only</p>

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09/30/2016	19	<p>Part Number : 2A1600            HPT Case of V2500-A5            Note; Inspection and Repair</p> <p>Part Number : 2A2581-01, 2A2885-01, 2A2891-01            Diffuser Case of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1327, 2A1328            No. 4 Bearing Pressure Oil tube Heat Shield of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2064            No. 4 Bearing Support of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1330            No. 4 Bearing Housing Front Heat Shield of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2141-01, 2A3180-01, 2A3487-01, 2A3487-001,            2A3914-01, 2A3914-001, 2A4086            HPT Stage 1 Cooling (TOBI) Duct of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1707, 2A4131, 2A1708, 2A4133            HPT Stage 1 Duct Band Segment of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1653, 2A3408            HPT Stage 2 Duct Support of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1713            HPT Stage 2 Support of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2406            HPT Stage 2 Hub Heat Shield of V2500-A5            Note; Repair(Cleaning)</p>
10/28/2016	20	<p>Part Number : 5R0170            Front Bearing Compartment Rear Air Seal Assembly of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 5R7016            LP Rotor Center Shaft of V2500-A5            Note; Repair(Cleaning)</p>

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10/28/2016	20	<p>Part Number : 5R0370            No. 1 Bearing Nut of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2245            No. 4 Bearing / HPT Nut of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4392, 6A5869            HPC Rear Rotating Air Seal of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 584971            Diffuser Case Machine Threaded Plug of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0892-001, 2A2257-01, 2A3810-01            No. 4 Bearing Front Cooling Duct of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4447, 6B1412            HPC Rear Static Seal of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0891-001, 2A1205-01, 2A1205-001, 2A3078-01,            2A3808-01            No. 4 Bearing Rear Cooling Duct of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1980-01            HPT Stage 1 Outer Seal of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2097, 2A3426, 2A3437            HPT Stage 2 Blade Retaining Plate of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 3A1907            LPT Outer Diffuser Support of V2500-A5            Note; Repair(Cleaning)</p>

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11/02/2016	21	<p>Part Number : 2A2523            HPT Stage 1 Blade Damper of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2524            HPT Stage 2 Blade Damper of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1254            HPT Hub Lock of V2500-A5            Note; Repair(Cleaning)</p>
12/22/2016	22	<p>Part Number : 2A0045            HPT Stage 1 Rotating Rear Seal of V2500-A5            Note; Repair(Cleaning &amp; Inspection)</p> <p>Remove from the Capability List            Part Number: 629902, 761702, 737402, 761702-001            Turbine Blades 2<sup>nd</sup> stage of JT8D STD</p> <p>Part Number 618903, 749803, 735903, 761803, 761603, 774403, 774403-001            Turbine Blades 3<sup>rd</sup> stage of JT8D-STD</p> <p>Part Number 772504, 761104, 629604, 533304, 761604, 575704, 761704,            629704            Turbine Blades 4<sup>th</sup> stage of JT8D-STD</p> <p>Part Number: 797202,797202-001,797202-002,5003202-01,            5003202-021,5003202-031,804902,804902-001            Turbine Blades 2<sup>nd</sup> stage of JT8D-15A/17A/17AR</p> <p>Part Number 5003203-01, 5003203-021, 5003203-022, 5003203-023, 804903,            804903-001, 797203, 797203-001, 797203-002, 797203-003, 797203-004,            804903-002, 804903-003, 815103, 815103-001            Turbine Blades 3<sup>rd</sup> stage of JT8D-15A/17A/17AR</p> <p>Part Number 5003204-01, 5003204-021, 5003204-022, 5003204-023, 797204,            797204-001, 797204-002, 804904, 804904-001            Turbine Blades 4<sup>th</sup> stage of JT8D-15A/17A/17AR</p> <p>Part Number: 789352, 769052, 762352, 785152, 784652, 769152,            785252, 784452, 768752, 762252, 784952, 784552, 768852, 785052,            768652, 767652, 784052, 779052, 784852, 784752, 778852, 785552,            785652, 768552, 784152, 783952, 768352, 783752, 783852, 523552,            567652, 577352, 761652            Turbine Vanes 2<sup>nd</sup> stage of JT8D-STD</p>



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03/07/2017	23	<p>Part Number : 2A2581-01, 2A2885-01, 2A2891-01            Diffuser Case of V2500-A5            Note; Overhaul, Inspection</p>
04/07/2017	24	<p>Part Number : 2A1330            No. 4 Bearing Housing Front Heat Shield of V2500-A5            Note; Overhaul, Inspection</p> <p>Part Number : 2A0892-001, 2A2257-01, 2A3810-01            No. 4 Bearing Front Cooling Duct of V2500-A5            Note; Overhaul, Inspection</p> <p>Part Number : 2A2524            HPT Stage 2 Blade Damper of V2500-A5            Note; Overhaul, Inspection</p>
05/30/2017	25	<p>Part Number : 6A6566, 6A7517, 6A5645, 6A4211C01, 6A7519C01, 6A4211C02, 6A7519C02, 6A8751, 6A8752, 6A8749, 6A8750            HPC Rotor Blade Stage 9 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A6567, 6A7520, 6A5646, 6A7521, 6A4222C01, 6A7522C01, 6A4222C02, 6A7522C02, 6A8755, 6A8756, 6A8753, 6A8754            HPC Rotor Blade Stage 10 of V2500-A5            Note; Repair(Cleaning)</p>

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06/16/2017	26	<p>Part Number : 2A2351            HPT Instrumentation (Borescope) Plug of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1281CL1, 2A1281CL2, 2A1281CL3, 2A1281CL4, 2A1281CL5, 2A1281CL6, 2A1281CL7, 2A1281CL8, 2A1281CL9, 2A1281CL10            No. 4 Bearing Spacer of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2201, 2A2801, 2A5001            HPT Stage 1 Hub of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number :2A0167            HPT Stage 1 Rotating Outer Air Seal Damper of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0491            HPT Stage 1 Rotating Inner Air Seal Damper of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A3738, 2A3739            HPT Case Orifice Plate of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0259            HPT Case Orifice Plate Retaining Ring of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1706, 2A4130            HPT Stage 1 Duct Support Segment of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0984, 2A2108, 2A2275, 2A2371, 2A3155, 2A3156, 2A4136            HPT Stage 1 Duct Segment Gasket of V2500-A5            Note; Repair(Cleaning)</p>

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06/16/2017	26	<p>Part Number : 2A3886-01, 2A4169, 2A4359            HPT Stage 1 Duct Segment of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0176, 2A2277, 2A2373            HPT Stage 2 Vane Cluster Gasket of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A3393, 2A4360            HPT Stage 2 Duct Segment of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2111, 2A2276            HPT Stage 1 Duct Segment Gasket of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1655-01, 2A1663-01, 2A3412-01, 2A3414-01            HPT Stage 2 Duct Band Segment of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2111, 2A2276            HPT Stage 2 Duct Support Gasket of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A1715            HPT Stage 2 Support Seal of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A3002, 2A4802            HPT Stage 2 Hub of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A2403            HPT Stage 2 Rotor Metering Plug of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A0532            HPT Stage 2 Blade Seal of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 2A3545            HPT Stage 2 Blade Retaining Plate Lock of V2500-A5            Note; Repair(Cleaning)</p>

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06/28/2017	27	Part Number : 847601, 856001 Turbine Blades 1st Stage of JT8D-217/217A
07/27/2017	28	Part Number : 6A4447, 6B1412 HPC Rear Static Seal of V2500-A5 Note; Overhaul, Inspection  Part Number : 2A3425, 2A3596, 2A4157 HPT Stage 2 Air Seal of V2500-A5 Note; Repair(Cleaning)  Part Number : 2A1350, 2A3423 HPT Stage 1 Rotating Outer Air Seal of V2500-A5 Note; Repair(Cleaning)  Part Number : 2A3424, 2A3923 HPT Stage 1 Rotating Inner Air Seal of V2500-A5 Note; Repair(Cleaning)
10/18/2017	29	Part Number : 5A1000 No.3 Bearing Nut of V2500-A5 Note; Overhaul  Part Number : 2A1600 HPT Case of V2500-A5 Note; Add Repair-002 & 006 Part Number of the Capability List is not changed.
12/28/2017	30	Part Number : 3A1806, 3A2704 Turbine LPT Stage 6 Blade of V2500-A5  Part Number : 3A1807, 3A2477 Turbine LPT Stage 7 Blade of V2500-A5
03/16/2018	31	Corrected limitation to the level of maintenance as the corrective action for FAA Inspection.
03/23/2018	32	Part Number : 2A3181, 2A3568 HPT Stage 1 Duct Segment of V2500-A5 Note; Repair(Cleaning)  Part Number : 2A2365 HPT Stage 1 Duct Segment Stop of V2500-A5 Note; Repair(Cleaning)  Part Number : 6A4231,6A7424,6A4230C01,6A7423C01,6A4230C02, 6A7423C02, 6A8767,6A8765, 6A8766 HPC Stator Vane Stage 6 of V2500-A5 Note; Repair(Cleaning)

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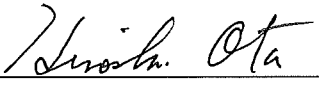
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03/23/2018	32	<p>Part Number : 6A7426, 6A4216, 6A7427, 6A4213C01, 6A7425C01, 6A4213C02, 6A7425C02, 6A8770, 6A8768, 6A8769            HPC Stator Vane Stage 7 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4250, 6A4246, 6A4248, 6A4249, 6A4245C01, 6A4245C02, 6A8774, 6A8775, 6A8776, 6A8772, 6A8773            HPC Stator Vane Stage 8 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4226, 6A4227, 6A4228, 6A4229C01, 6A4229C02, 6A8780, 6A8781, 6A8782, 6A8778, 6A8779            HPC Stator Vane Stage 9 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4224, 6A7429, 6A4225, 6A7430, 6A4223C01, 6A7428C01, 6A4223C02, 6A7428C02, 6A8786, 6A8785, 6A8783, 6A8784            HPC Stator Vane Stage 10 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A4241, 6A4238, 6A4239, 6A4240, 6A4237C01, 6A4237C02, 6A8789, 6A8790, 6A8791, 6A8787, 6A8788            HPC Stator Vane Stage 11 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A5677, 6A7476, 6A7729, 6A5678, 6A7477, 6A7730, 6A8720, 6A8721, 6B1271, 6B1273, 6B1272            HPC Variable Stator Vane Stage 3 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A5679, 6A7478, 6A7558, 6A873, 6B1274, 6B1275            HPC Variable Stator Vane Stage 4 of V2500-A5            Note; Repair(Cleaning)</p> <p>Part Number : 6A5762, 6A7479, 6A7559, 6A5763, 6A7480, 6A7560, 6A8725, 6A8728, 6B1277, 6B1276            HPC Variable Stator Vane Stage 5 of V2500-A5            Note; Repair(Cleaning)</p>
08/30/2018	33	<p>Part Number : 2A2581-01, 2A2885-01, 2A2891-01            Diffuser Case of V2500-A5            Note; Add Repair-002, 014, 021, 022, 025, 026, 030, 031, 034, 036            Part Number of the Capability List is not changed.</p>
10/26/2018	34	<p>Part Number : 3A1805, 3A2475            Turbine LPT Stage 5 Blade of V2500-A5</p>
02/01/2019	35	<p>Part Number : 6A6549            HPC Stage 8 Case and Stage 9 Rotor Path Assy of V2500-A5</p> <p>Part Number : 6A6550            HPC Stage 9 Case and Stage 10 Rotor Path Assy of V2500-A5</p>

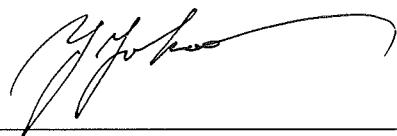
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Prepared by   
Quality Assurance

Approved by   
Manager, Quality Assurance

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Pratt & Whitney	JT8D-217C/219	Turbine Vanes 4th Stage	806884	72-53-73	Limited Engine	*				
Pratt & Whitney	JT8D 200 Series	Turbine Vanes 3rd Stage	804353, 775073-002, 806573, 800873-002	72-53-72	Limited Engine	*				
Pratt & Whitney	JT8D 209/217/217A	Turbine Blades 2nd Stage	805002	72-53-11	Limited Engine	*				
Pratt & Whitney	JT8D 209/217/217A	Turbine Vanes 4th Stage	775074-002, 806454, 800874-002	72-53-73	Limited Engine	*				

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Pratt & Whitney	JT8D 217C/219	Turbine Vanes 2nd Stage	804292-006, -007, -008, -009 805172-006, -007, -008, -009 804872-006, -007, -008, -009 804672-006, -007, -008, -009 807972-002, -003, 806752-002, -003, 807872-002, -003, 807052-002, -003, 810672-002, 812152-002, 810772-002, 812052-002, 811572-001, 812452-001, 854052, 851652, 819552, 819152, 823652, 823552	72-53-71	Limited Engine	*				
Pratt & Whitney	JT8D 209/217/217A	Turbine Vanes 2nd Stage	785592-011, 785672-011, 789332-011, 789342-011, 798572-004, 798682-004, 807882-002, 808872-002, 800872-006, 800892-006, 800882-004, 801172-004, 785592-010, 785672-010, 808572-002, 807892-002, 804392-005, 804592-005, 789332-010, 789342-010, 801182-005, 801192-005, 815182, 854072, 810872-001, 808992-001	72-53-71	Limited Engine	*				
Pratt & Whitney	JT8D 209/217/217A	Turbine Blades 3rd Stage	772203, 803003	72-53-12	Limited Engine	*				



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Pratt & Whitney	JT8D-217C/219	Turbine Blades 3rd Stage	798403	72-53-12	Limited Engine	*				
Pratt & Whitney	JT8D-217C/219	Turbine Blades 4th Stage	819204,819204-001,808904, 808904-001,819104,819104-001, 821524,822504	72-53-13	Limited Engine	*				
Pratt & Whitney	JT8D-217C/219	Turbine Blades 2nd Stage	800002	72-53-11	Limited Engine	*				
Pratt & Whitney	JT8D-217C/219	Turbine Vanes 1st Stage	799191	72-51-04	Limited Engine	*				
Pratt & Whitney	JT8D 209/217/217A	Turbine Blades 4th Stage	775404, 851704	72-53-13	Limited Engine	*				

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Pratt & Whitney	JT8D-217C/219	Turbine Blades 1st Stage	830701, 830701-001, 830701-002, 830701-003, 836201, 836201-001, 836201-002, 836201-003, 843901, 843901-001, 843901-002, 851701, 856101, 855901, 854001	72-52-01	Limited Engine	*				
Pratt & Whitney	JT8D 15A/17A	Turbine Blades 1st Stage	795531, 795531-001, 795531-002, 815741, 815531, 815821, 791231, 791231-001, 791231-004, 791231-005, 791241, 791241-002, 791241-004, 815721, 815541, 815831	72-52-01	Limited Engine			*	*	
Pratt & Whitney	JT8D-217/217A	Turbine Blades 1st Stage	847601, 856001	72-52-01	Limited Engine	*				
International Aero Engines	V2500-A5	HPT Case	2A1600	72-45-21	Limited Engine	*				
International Aero Engines	V2500-A5	Diffuser Case	2A2581-01, 2A2885-01, 2A2891-01	72-42-11	Limited Engine	*				

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International Aero Engines	V2500-A5	No. 4 Bearing Pressure Oil Tube Heat Shield	2A1327, 2A1328	72-42-20	Limited Engine		*			
International Aero Engines	V2500-A5	No. 4 Bearing Support	2A2064	72-42-31	Limited Engine		*			
International Aero Engines	V2500-A5	No. 4 Bearing Housing Front Heat Shield	2A1330	72-42-36	Limited Engine	*				
International Aero Engines	V2500-A5	HPT Stage 1 Cooling (TOBI) Duct	2A2141-01, 2A3180-01, 2A3487-01, 2A3487-001, 2A3914-01, 2A3914-001, 2A4086	72-44-50	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Duct Band Segment	2A1707, 2A4131, 2A1708, 2A4133	72-45-23	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Duct Support	2A1653, 2A3408	72-45-26	Limited Engine		*			

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International Aero Engines	V2500-A5	HPT Stage 2 Support	2A1713	72-45-27	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Hub Heat Shield	2A2406	72-45-31	Limited Engine		*			
International Aero Engines	V2500-A5	Front Bearing Compartment Rear Air Seal Assembly	5R0170	72-32-35	Limited Engine		*			
International Aero Engines	V2500-A5	LP Rotor Center Shaft	5R7016	72-32-51	Limited Engine		*			
International Aero Engines	V2500-A5	No. 1 Bearing Nut	5R0370	72-32-54	Limited Engine		*			
International Aero Engines	V2500-A5	No. 4 Bearing/HPT Nut	2A2245	72-40-00	Limited Engine		*			

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International Aero Engines	V2500-A5	HPC Rear Rotating Air Seal	6A4392, 6A5869	72-41-14	Limited Engine		*			
International Aero Engines	V2500-A5	Diffuser Case Machine Threaded Plug	584971	72-42-10	Limited Engine		*			
International Aero Engines	V2500-A5	No. 4 Bearing Front Cooling Duct	2A0892-001, 2A2257-01, 2A3810-01	72-42-35	Limited Engine	*				
International Aero Engines	V2500-A5	HPC Rear Static Seal	6A4447, 6B1412	72-42-50	Limited Engine	*				
International Aero Engines	V2500-A5	No. 4 Bearing Rear Cooling Duct	2A0891-001, 2A1205-01, 2A1205-001, 2A3078-01, 2A3808-01	72-43-30	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Outer Seal	2A1980-01	72-44-40	Limited Engine		*			

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International Aero Engines	V2500-A5	HPT Stage 2 Blade Retaining Plate	2A2097, 2A3426, 2A3437	72-45-33	Limited Engine		*			
International Aero Engines	V2500-A5	LPT Outer Diffuser Support	3A1907	72-50-25	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Blade Damper	2A2523	72-45-14	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Blade Damper	2A2524	72-45-32	Limited Engine	*				
International Aero Engines	V2500-A5	HPT Hub Lock	2A1254	72-45-00	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Rotating Rear Seal	2A0045	72-45-15	Limited Engine	*				

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International Aero Engines	V2500-A5	HPC Rotor Blade Stage 9	6A6566, 6A7517, 6A5645, 6A4211C01, 6A7519C01, 6A4211C02, 6A7519C02, 6A8751, 6A8752, 6A8749, 6A8750	72-41-15	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Rotor Blade Stage 10	6A6567, 6A7520, 6A5646, 6A7521, 6A4222C01, 6A7522C01, 6A4222C02, 6A7522C02, 6A8755, 6A8756, 6A8753, 6A8754	72-41-15	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Rotor Blade Stage 11	6A6568, 6A7523, 6A5647, 6A7524, 6A4251C01, 6A7525C01, 6A4251C02, 6A7525C02, 6A8759, 6A8760, 6A8757, 6A8758	72-41-15	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Rotor Blade Stage 12	6A5947, 6A7526, 6A5648, 6A7527, 6A4207C01, 6A7528C01, 6A4207C02, 6A7528C02, 6A8763, 6A8764, 6A8761, 6A8762	72-41-15	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Instrumentation (Borescope) Plug	2A2351	72-45-00	Limited Engine		*			

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International Aero Engines	V2500-A5	No. 4 Bearing Spacer	2A1281CL1, 2A1281CL2, 2A1281CL3, 2A1281CL4, 2A1281CL5, 2A1281CL6, 2A1281CL7, 2A1281CL8, 2A1281CL9, 2A1281CL10	72-45-00	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Hub	2A2201, 2A2801, 2A5001	72-45-11	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Rotating Outer Air Seal Damper	2A0167	72-45-12	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Rotating Inner Air Seal Damper	2A0491	72-45-13	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Case Orifice Plate	2A3738, 2A3739	72-45-21	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Case Orifice Plate Retaining Ring	2A0259	72-45-21	Limited Engine		*			



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International Aero Engines	V2500-A5	HPT Stage 1 Duct Support Segment	2A1706, 2A4130	72-45-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Duct Segment Gasket	2A0984, 2A2108, 2A2275, 2A2371, 2A3155, 2A3156, 2A4136	72-45-23	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Duct Segment	2A3886-01, 2A4169, 2A4359	72-45-23	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Vane Cluster Gasket	2A0176, 2A2277, 2A2373	72-45-24	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Duct Segment	2A3393, 2A4360	72-45-25	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Duct Segment Gasket	2A2111, 2A2276	72-45-25	Limited Engine		*			

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International Aero Engines	V2500-A5	HPT Stage 2 Duct Band Segment	2A1655-01, 2A1663-01, 2A3412-01, 2A3414-01	72-45-25	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Duct Support Gasket	2A2111, 2A2276	72-45-26	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Support Seal	2A1715	72-45-27	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Hub	2A3002, 2A4802	72-45-31	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Rotor Metering Plug	2A2403	72-45-31	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Blade Seal	2A0532	72-45-32	Limited Engine		*			

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International Aero Engines	V2500-A5	HPT Stage 2 Blade Retaining Plate Lock	2A3545	72-45-33	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 2 Air Seal	2A3425, 2A3596, 2A4157	72-45-00	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Rotating Outer Air Seal	2A1350, 2A3423	72-45-12	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Rotating Inner Air Seal	2A3424, 2A3923	72-45-13	Limited Engine		*			
International Aero Engines	V2500-A5	No3. Bearing Nut	5A1000	72-32-26	Limited Engine	*				
International Aero Engines	V2500-A5	LPT Stage 6 Blade	3A1806, 3A2704	72-50-32	Limited Engine	*				

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MANUFACTURER OR VENDOR	MODEL	PART NAME	PART NUMBER	ATA CODE	FAA RATING	Overhaul	Repair	Inspection	Modification	REMARKS
International Aero Engines	V2500-A5	LPT Stage 7 Blade	3A1807, 3A2477	72-50-32	Limited Engine	*				
International Aero Engines	V2500-A5	HPT Stage 1 Duct Segment	2A3181, 2A3568	72-44-60	Limited Engine		*			
International Aero Engines	V2500-A5	HPT Stage 1 Duct Segment Stop	2A2365	72-44-60	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Stator Vane Stage 6	6A4231, 6A7424, 6A4230C01, 6A7423C01, 6A4230C02, 6A7423C02, 6A8767, 6A8765, 6A8766	72-41-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Stator Vane Stage 7	6A7426, 6A4216, 6A7427, 6A4213C01, 6A7425C01, 6A4213C02, 6A7425C02, 6A8770, 6A8768, 6A8769	72-41-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Stator Vane Stage 8	6A4250, 6A4246, 6A4248, 6A4249, 6A4245C01, 6A4245C02, 6A8774, 6A8775, 6A8776, 6A8772, 6A8773	72-41-22	Limited Engine		*			

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International Aero Engines	V2500-A5	HPC Stator Vane Stage 9	6A4226, 6A4227, 6A4228, 6A4229C01, 6A4229C02, 6A8780, 6A8781, 6A8782, 6A8778, 6A8779	72-41-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Stator Vane Stage 10	6A4224, 6A7429, 6A4225, 6A7430, 6A4223C01, 6A7428C01, 6A4223C02, 6A7428C02, 6A8786, 6A8785, 6A8783, 6A8784	72-41-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Stator Vane Stage 11	6A4241, 6A4238, 6A4239, 6A4240, 6A4237C01, 6A4237C02, 6A8789, 6A8790, 6A8791, 6A8787, 6A8788	72-41-22	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Variable Stator Vane Stage 3	6A5677, 6A7476, 6A7729, 6A5678, 6A7477, 6A7730, 6A8720, 6A8721, 6B1271, 6B1273, 6B1272	72-41-32	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Variable Stator Vane Stage 4	6A5679, 6A7478, 6A7558, 6A8731, 6B1274, 6B1275	72-41-32	Limited Engine		*			
International Aero Engines	V2500-A5	HPC Variable Stator Vane Stage 5	6A5762, 6A7479, 6A7559, 6A5763, 6A7480, 6A7560, 6A8725, 6A8728, 6B1277, 6B1276	72-41-32	Limited Engine		*			

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International Aero Engines	V2500-A5	LPT Stage 5 Blade	3A1805, 3A2475	72-50-32	Limited Engine	*				
International Aero Engines	V2500-A5	HPC Stage 8 Case and Stage 9 Rotor Path Assy	6A6549	72-41-21	Limited Engine	*				
International Aero Engines	V2500-A5	HPC Stage 9 Case and Stage 10 Rotor Path Assy	6A6550	72-41-21	Limited Engine	*				